

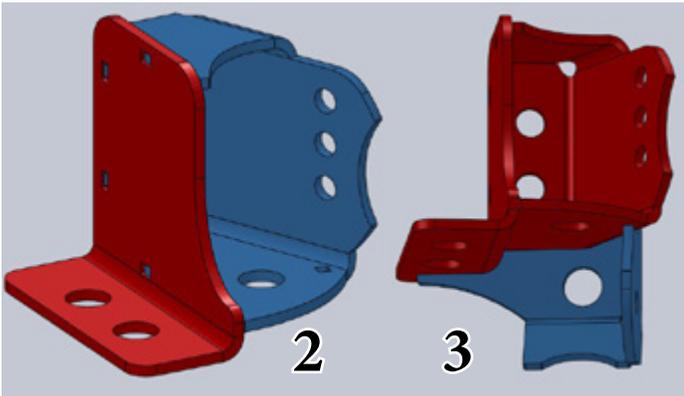


ARTEC INDUSTRIES DUAL 4 LINK BRACKET INSTALLATION INSTRUCTIONS



Thank you for your purchase of the Dual 4-Link Bracket Pair. These brackets are designed to remove all the hassle and guess work of installing a 4 link suspension on a Jeep TJ, YJ, or any short wheel base 4x4.

These instructions are meant to serve as a guide for setting up your brackets. If you have any questions, feel free to contact us directly at sales@artecindustries.com, and we will be more than happy to help you.

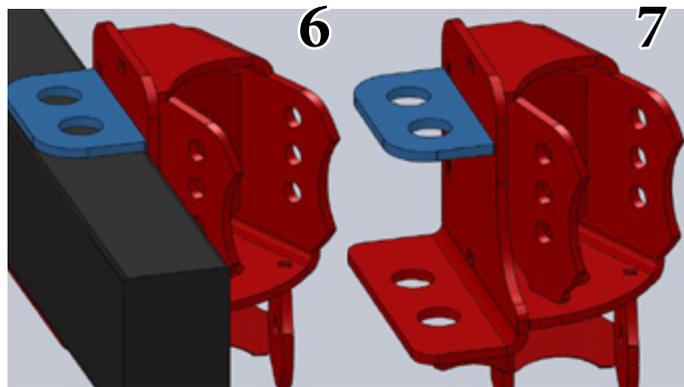


Step 4: Install BR1013-16 with a joint between it and BR1013-15. Tack weld in place.

Step 5: As in step 4, install BR1013-12 with joint in place, and tack weld for stability.

Step 6: Place the bracket on the frame, and mark where BR1013-14 needs to be.

Step 7: Once you have determined BR1013-14 is in the correct location, tack weld it in place to the rest of the bracket.



Jeep TJ or YJ - Line up the bolt holes on the bracket with the U-joint of the transfer case yoke, so that the control arms pivot at the same point of the drive shaft.

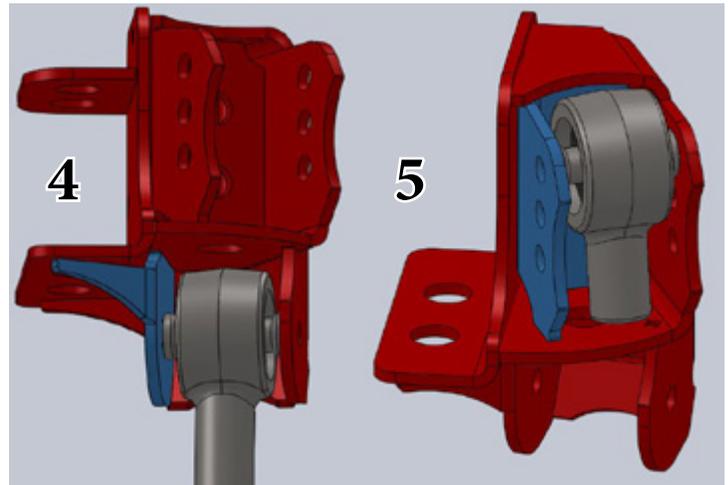
BILL OF MATERIALS:



Step 1: Unpack all parts included with your order. Make sure that all of the parts required are included with your kit. If any items are missing, and packaging is damaged, KEEP ORIGINAL PACKAGING.

Step 2: Begin by installing BR1013-11 and BR1013-13. Align the jiggled pieces in place, and tack weld the assembled parts to hold them together.

Step 3: Install BR1013-15 to the under side of BR1013-11 and BR1013-13; aligning the jigs. Tack weld the jiggled sections of the bracket.



Step 8: Repeat Steps 2-6 for the BR1013-1 to BR1013-6.

Step 9: Once everything is adjusted and in the correct position, weld all of the seams of both brackets. Note that adaptations or alterations may be required to properly install your 4-link suspension.

***ARTEC INDUSTRIES, LLC IS NOT RESPONSIBLE OR LIABLE FOR IMPROPER INSTALLATION OF THIS KIT. INSTALLATION WILL REQUIRE GENERAL WELDING AND FABRICATION KNOWLEDGE. USE COMMON SENSE WHEN INSTALLING.**